

Rotary Cylinder

Angle Adjustable

Features

1. Available for mounting from the top or the bottom of the cylinder body.
2. Easy installation.
3. Available for 1/8" or M5 thread port connection.
4. The tolerance of inner diameter and outer diameter for turning table is H9/h9; with positioning pin hole and hollow shaft.

**How to order**

RCQ	30	A	SR	1
Rotary cylinder	Bore size	Angle adjustment	Sensor type	Number of sensor
	7 : $\phi 12$	A : Stroke adjuster	Blank : W/O sensor	1 pc
	10 : $\phi 16$	D : Shock absorber* ($\phi 12$ Not available)	SR : Round type	2 pcs
	30 : $\phi 20$			
	50 : $\phi 25$			

AL-07R/N/P

*Shock absorber DA1008 for RCQ10, RCQ30, please refer to P6-22.

*Shock absorber DA2020 for RCQ50, please refer to P6-23.

*Sensor please refer to P3-191

Specifications

Model	RCQ7	RCQ10	RCQ30	RCQ50
Port size	M5		G1/8 (M5 on the side)	
Bore size	$\phi 12$	$\phi 16$	$\phi 20$	$\phi 25$
Fluid			Compressed air	
Acting			Double acting	
Max. rotating angle			190°	
Adjustable angle			0° ~ 190° (Remark 2)	
Max. operating pressure	With stroke adjuster: 7 kgf/cm ²		With stroke adjuster: 10 kgf/cm ² ; With shock absorber: 6 kgf/cm ² (Remark 1)	
Min. operating pressure			1 kgf/cm ²	
Cushion	Rubber cushion		Rubber cushion / Shock absorber	
Body material			Aluminum alloy (A6061)	
Ambient temperature			0°C ~ 60°C	

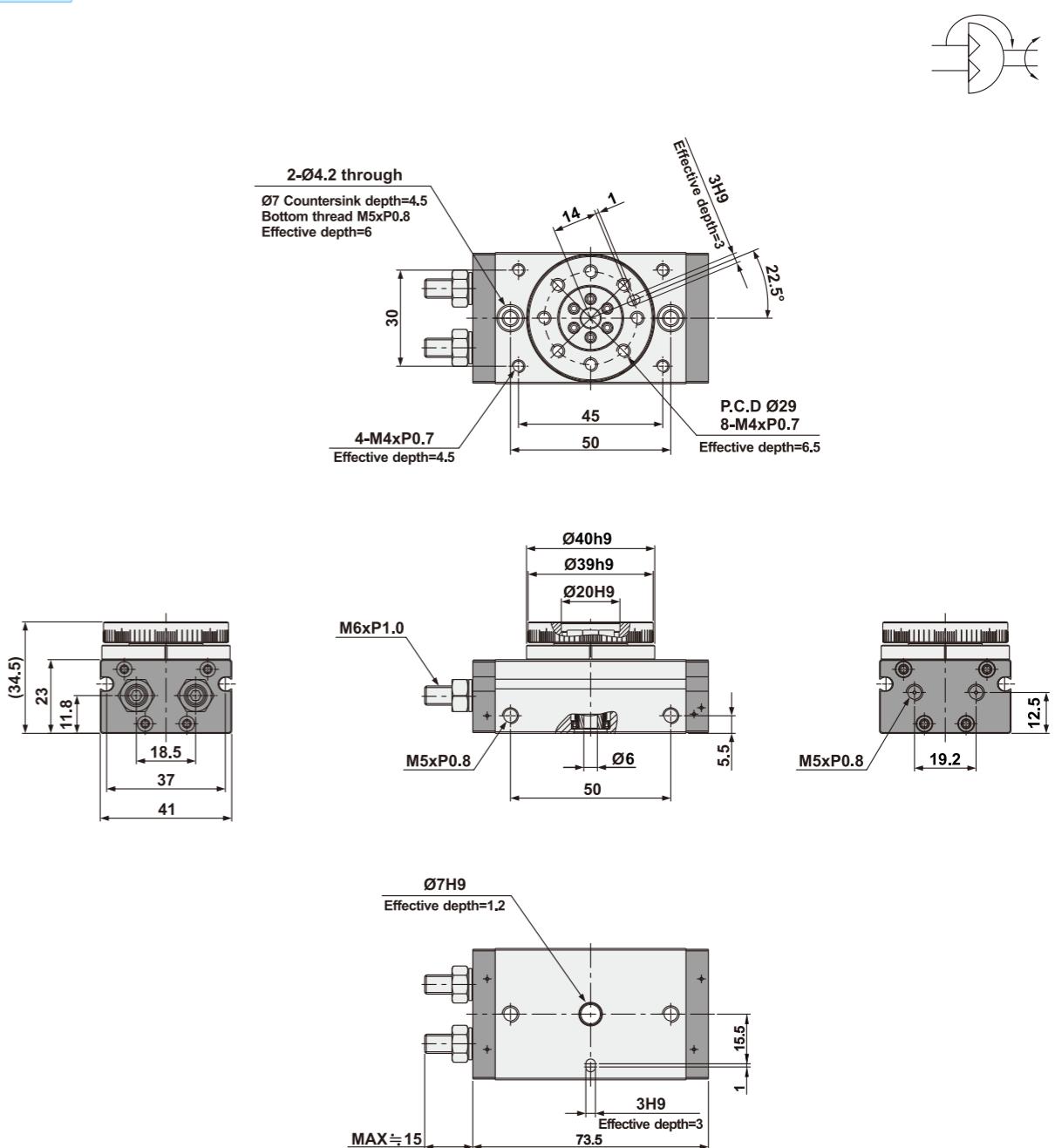
Remark 1: Max. operating pressure is limited with allowable thrust of the shock absorber.

Remark 2: Be careful if the piston stroke smaller than effective stroke of the shock absorber, the rotating angle of internal shock absorber sets below the values of following table, that will result to the energy absorption ability decreased.

Min. Rotating angle	RCQ7	RCQ10	RCQ30	RCQ50
To keep the energy absorption ability	--	52°	40°	60°

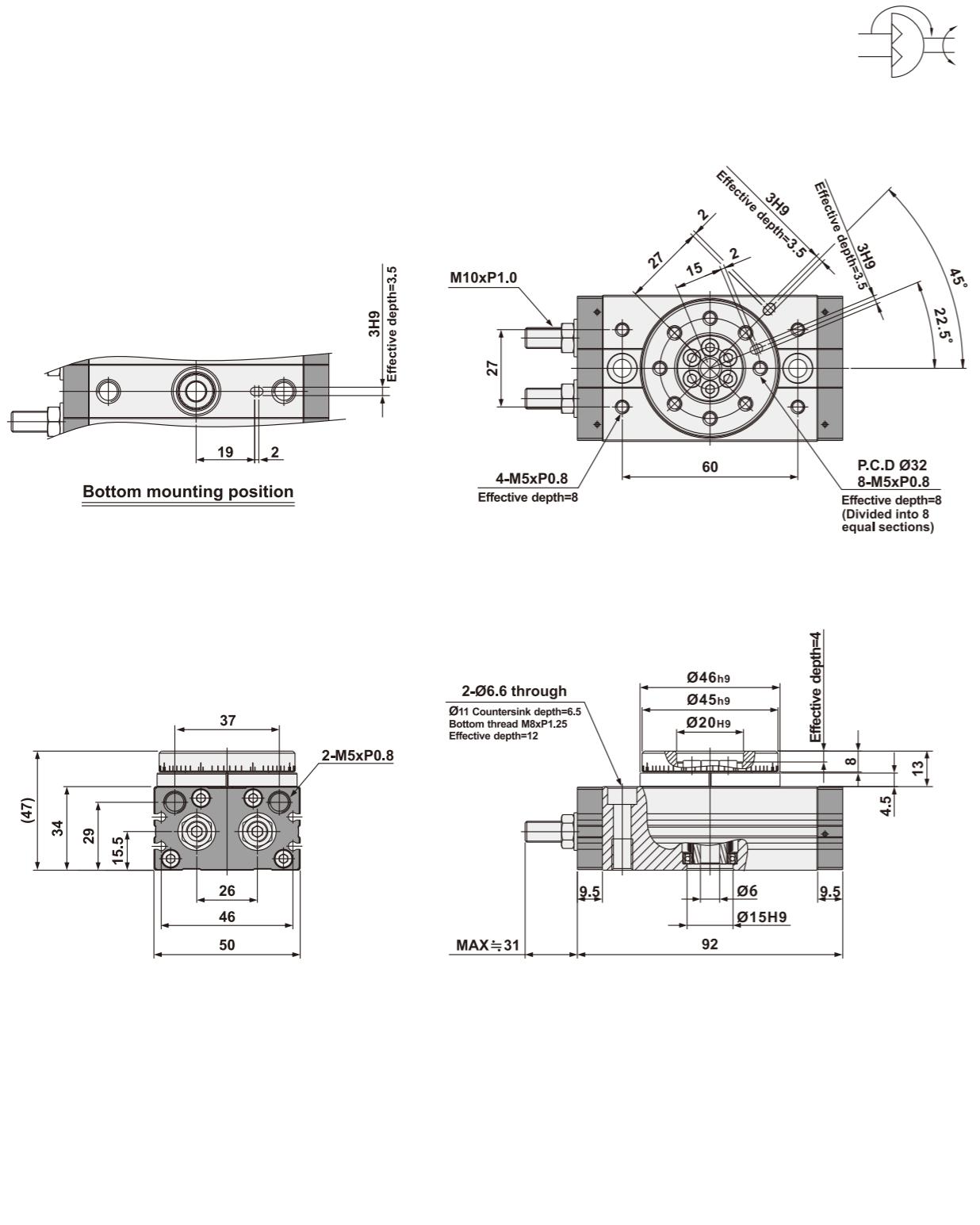
Dimensions

RCQ7A

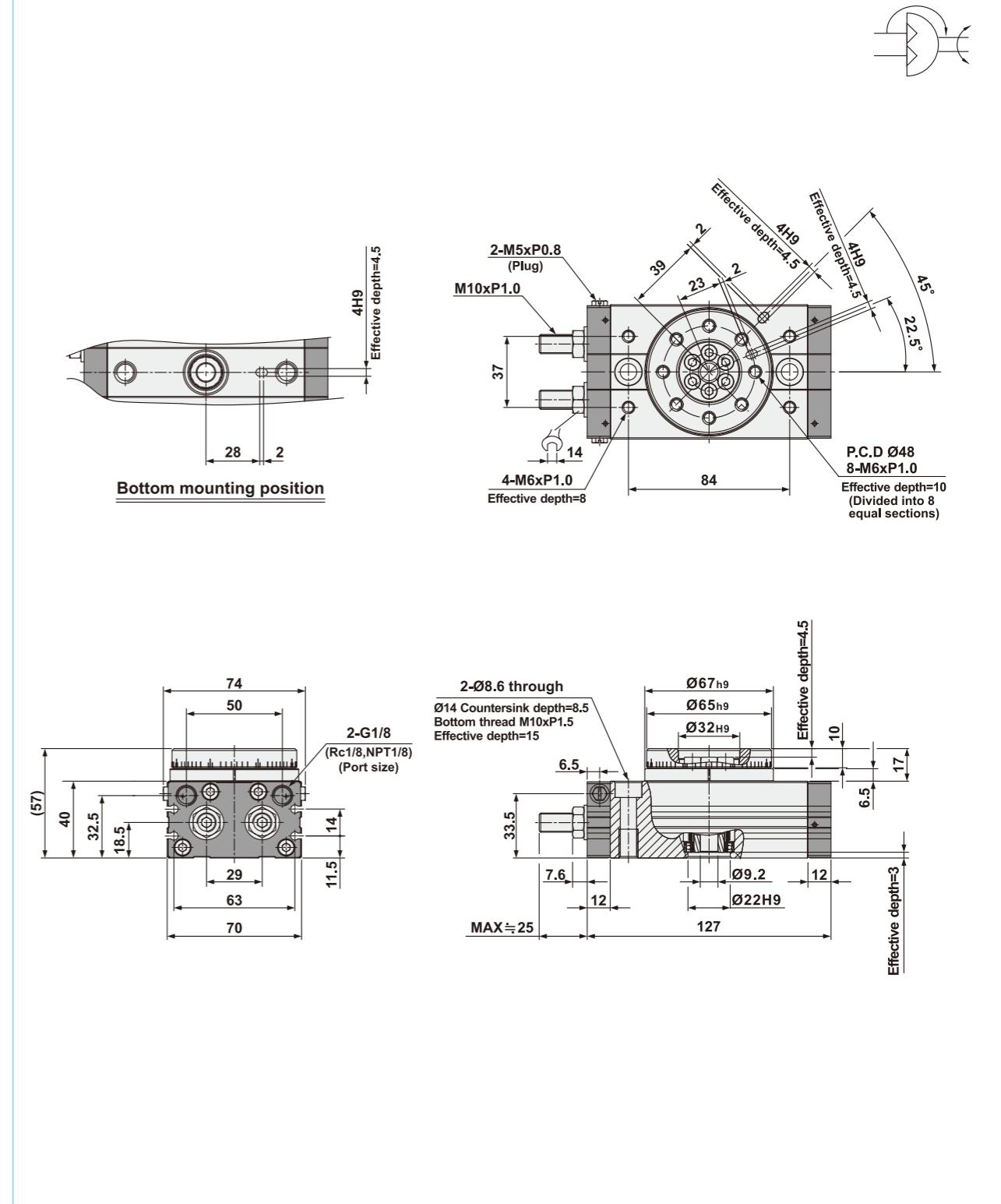


Dimensions

RCQ10A

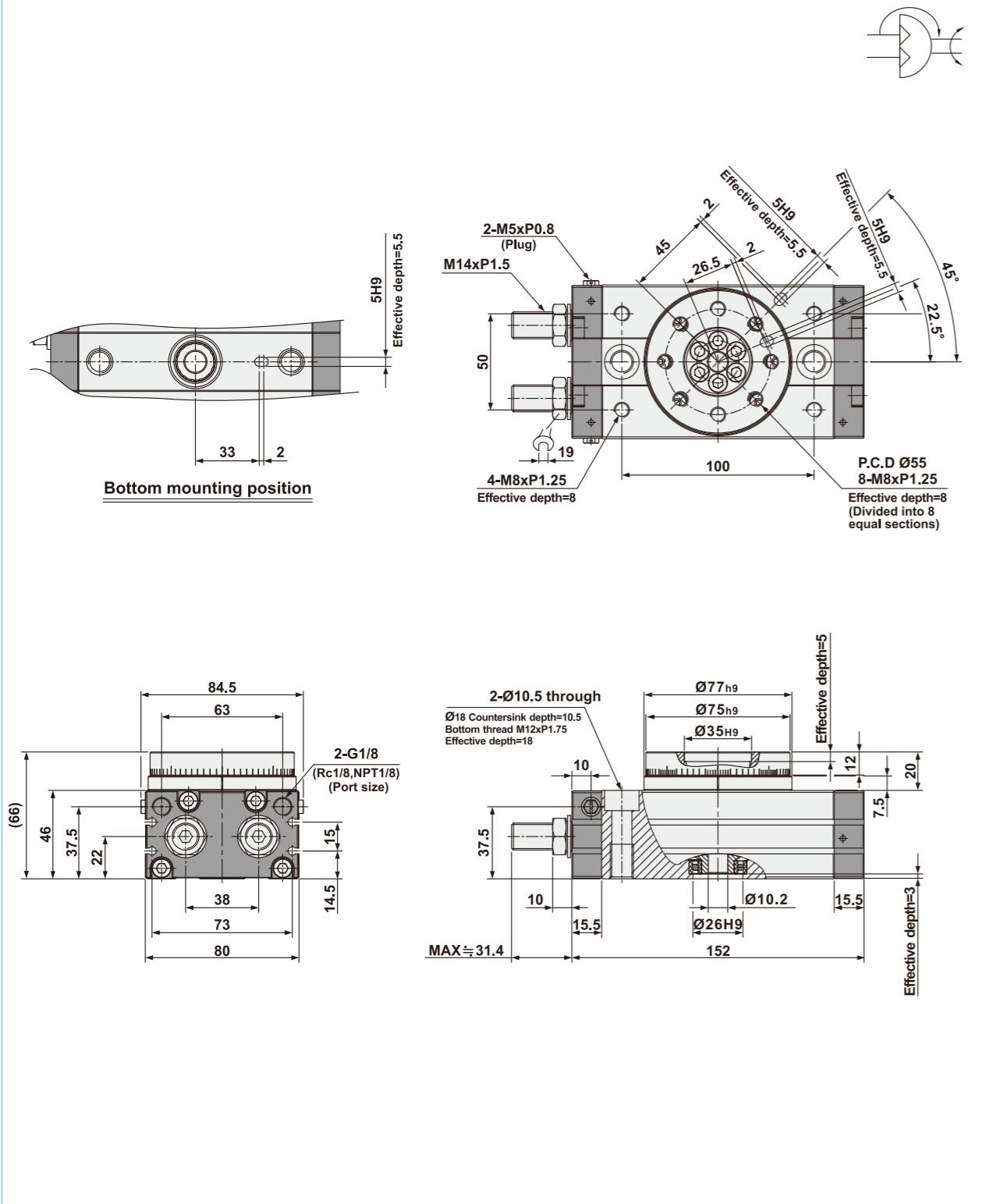
**Dimensions**

RCQ30A



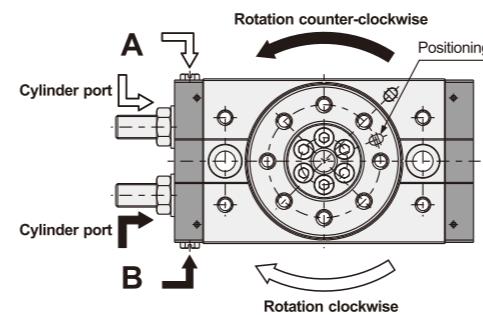
Dimensions

RCQ50A



Operation

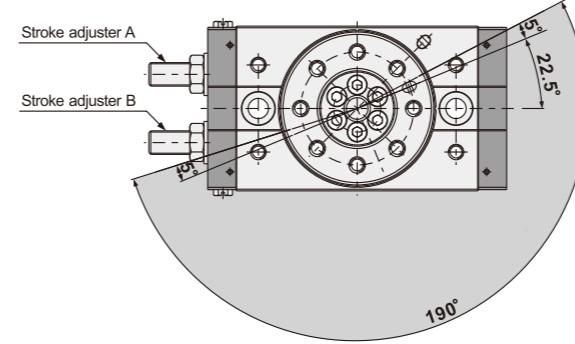
Rotating direction and Rotating angle



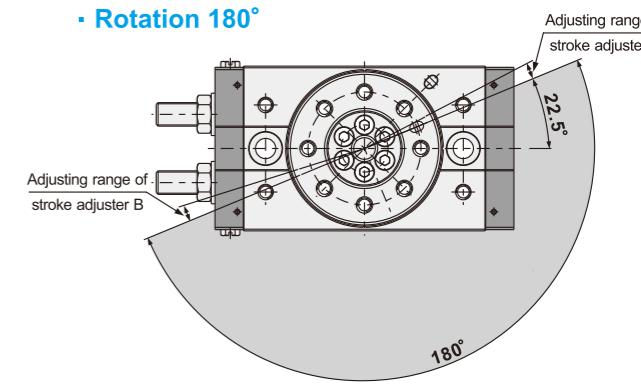
When supply air come in from port A, turning table rotate clockwise. When supply air come in from port B, turning table rotate counter-clockwise.

Example of rotating angle setting up

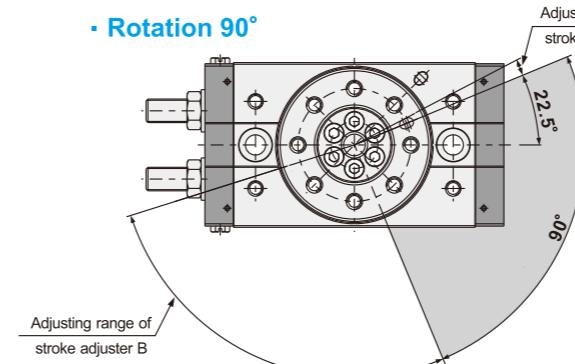
Rotation 190° (Max. rotating angle)



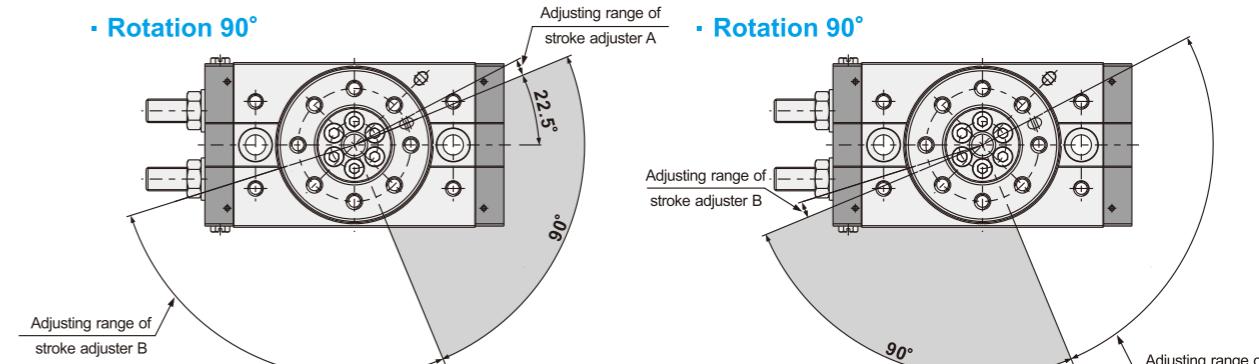
Rotation 180°



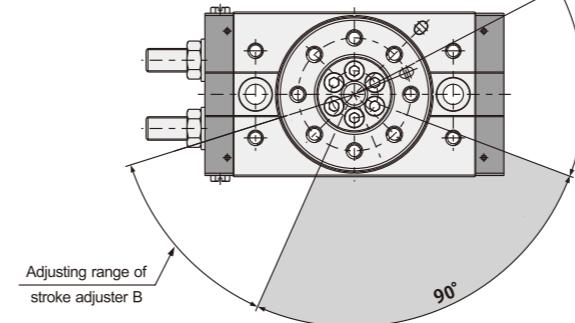
Rotation 90°

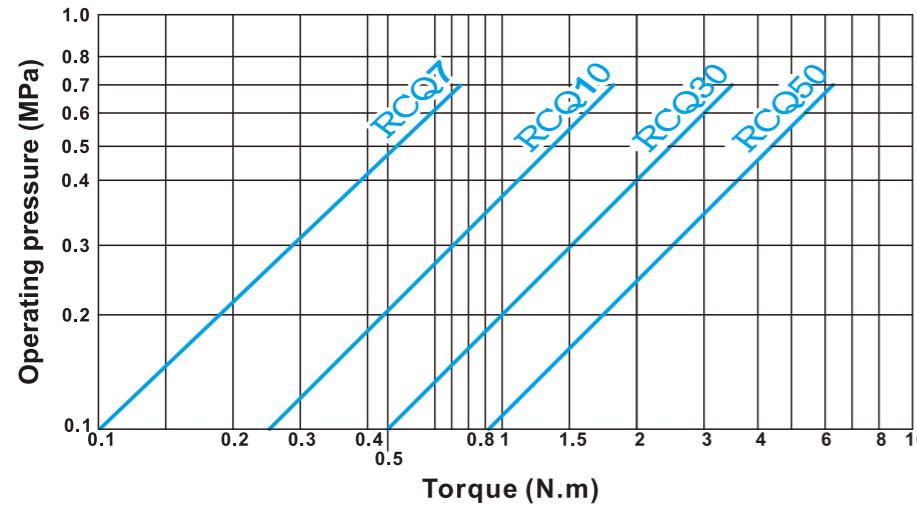


Rotation 90°



Rotation 90°



■ Output Torque table**■ Theoretic Torque**

Bore size	12	16	20	25
Operating pressure (MPa)	0.1	0.21	0.52	1.81
0.2	0.1	0.26	0.5	0.91
0.3	0.21	0.52	1	1.81
0.4	0.31	0.78	1.5	2.72
0.5	0.41	1.04	2.01	3.62
0.6	0.52	1.31	2.51	4.55
0.7	0.63	1.57	3	5.45

■ Allowable load

Graph					Allowable torque (N)
	Load from blue arrow (N)		Load from blue and red arrow (N)		
Bore size	(a)	(b)	(a)	(b)	
Ø12	54	71	71	71	1.5
Ø16	78	74	78	78	2.4
Ø20	196	197	363	363	5.3
Ø25	314	296	451	451	9.7

Memo...

